





GERMANN+FREI AG

HIGH PRECISION MACHINES FOR CAN MANUFACTURING

BEADER LWB 1000



This machine is working with an outside beading rail and inside mandrels which are synchronously driven and is suitable for beading welded can bodies. It has especially been built for the use with very thin double reduced tinplate in DR 8 quality. The machine has 12 heads, and its vertical design allows the installation of a straight-lined and inexpensive conveyor through necker, flanger and beader.

Its essential characteristics are the consistently precise manufactured container, the compact design, the very smooth running without vibrations and the simple handling. For further information please see the technical details.







Planning and designing by modern CAD technology.



PLC controlled production units for high precision tool manufacturing.



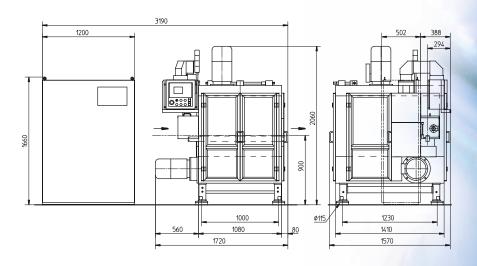
Control panel LWB 1000.

TECHNICAL DETAILS LWB 1000

- by-pass for cans which are not beaded
- high flexibility thanks to short change-over times for diameter and height
- excellent accessibility
- central oil lubrication system
- high flexibility and space saving setup thanks to electronic synchronisation
- electronic control of machine functions
- electronic speed regulation
- declaration of CE-conformity for machine and control

STATE OF THE ART DESIGN

TO INSURE HIGH PRECISION MANUFACTURING



TECHNICAL DATA		LWB 1000
diameter range	mm	73–105
alternatively	mm	65-99
flanged body height range	mm	58-208
capacity per minute	cans	300-1000
connected load	kW	12

subject to alterations

GERMANN+FREI AG ADVANCED TECHNOLOGY

WITH NEW IDEAS TO INSURE SUCCESS

NEW COMBINATION POSSIBILITIES OF PRODUCTION UNITS MOST SUITABLE FOR CUSTOMER'S REQUIREMENT







Spin Flanger/Beader SBV 400.



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