

DIE NECKER DNV 1200





HIGH PRECISION MACHINES FOR CAN MANUFACTURING

DIE NECKER DNV 1200



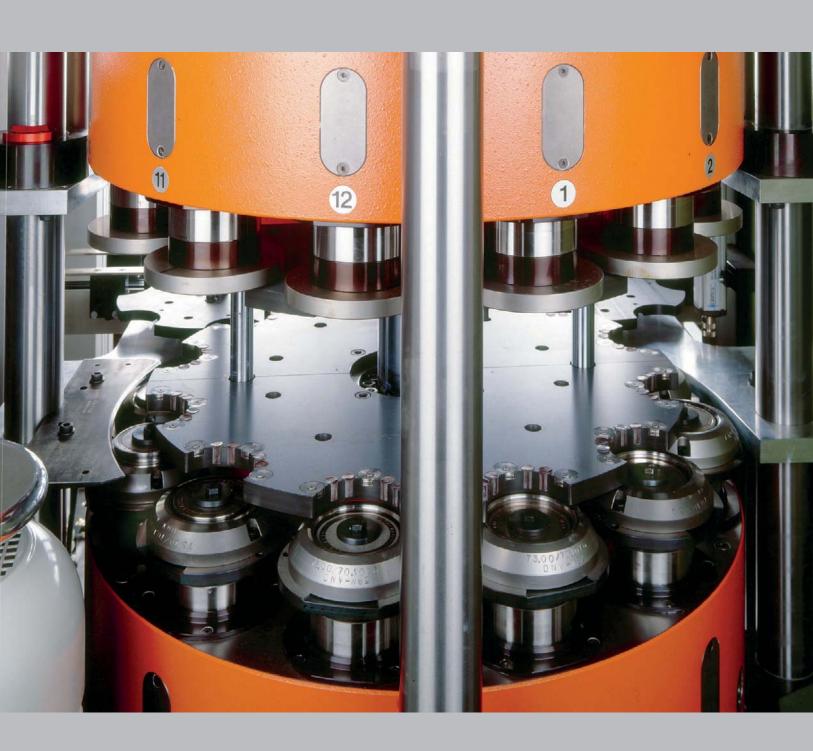
This machine is working according to the die necking principle which is well proven in the can making industry. Depending on the type of machine it can be used for necking Super-Wima welded can bodies for food, beverage or aerosols on both ends or on one end only. It has especially been built for the use with very thin double reduced tinplate in DR 8 quality. The machine has 12 heads, and its vertical design allows the installation of a straight-lined and inexpensive conveyor through parter, necker, flanger and beader.

Its essential characteristics are the consistently precise manufactured container, the compact design, the very smooth

running without vibrations and the simple handling. For further information please see the technical details.



Most modern technology and high precision machining of parts for smooth and trouble free production.







PLC controlled production units for high precision tool manufacturing.



Control panel DNV 1200



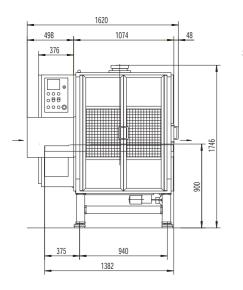
Digital height indication

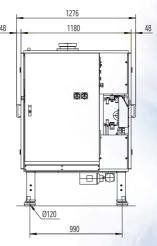
TECHNICAL DETAILS DNV 1200

- by-pass for cans which are not necked
- high flexibility thanks to short change-over times for diameter and height
- excellent accessibility
- central oil lubrication system
- high flexibility and space saving setup thanks to electronic synchronisation
- electronic control of machine functions
- electronic speed regulation
- declaration of CE-conformity for machine and control

STATE OF THE ART DESIGN

TO INSURE HIGH PRECISION MANUFACTURING





| TECHNICAL DATA DNV 1200 | | necking one side | necking both sides |
|----------------------------|------|------------------|--------------------|
| diameter range | mm | 52-99 | 52-99 |
| cut body height range | mm | 45-215 | 62-215 |
| capacity per minute | cans | 300-1200 | 300-1200 |
| connected load | kW | 11 | 11 |
| net weight | kg | 3'200 | 3'200 |
| gross weight | kg | 3'550 | 3'550 |
| outside dimensions of case | cm | 185/155/219 | 185/155/219 |

subject to alterations

GERMANN+FREI AG ADVANCED TECHNOLOGY

WITH NEW IDEAS TO INSURE SUCCESS

NEW COMBINATION POSSIBILITIES OF PRODUCTION UNITS MOST SUITABLE FOR CUSTOMER'S REQUIREMENT







Parter PAV 1200 with Die Necker DNV 1200 Combined
Spin Flanger/
Beader SBV 400.



GERMANN+FREI AG

GERMANN + FREI AG Martinsbruggstrasse 92 CH-9016 St.Gallen Switzerland Phone +41(0)71-282 16 40 Telefax +41(0)71-282 16 50 E-Mail info@germannfrei.ch www.germannfrei.ch